

# 2K Clears

## IC – 9902 Medium Solid Clear

### Product Description

Medium Solid clears for application ranging from spot repair, panel repair to overall refinish.

### Technical Characteristics



Color: transparent

Shelf life: 24 months at 25°C

Theoretical spreading rate: 300-350 m<sup>2</sup>/l (avg) at 1 µm

### Pre-treatment

IC-9902 Medium Solid Clear is suitable to be applied on top of a clean and dust-free InnoColor basecoat. See TDS of basecoat for other preparation of substrate.

	<b>Mixing Ratio</b>	<b>IC-9902 Clear</b> 100 (vol) 100 g <b>IC-9702 Hardener</b> 50 (vol) 49 g <b>IC-950 Thinner</b> 10 -15(vol) 9-13g Mix well and strain before application. Note: IC-9602/IC-940 is for temperatures between 5° C – 15° C IC-9702/IC-950 is for temperatures beneath 15° C – 25° C IC-9802/IC-960 is for temperatures above 25° C IC-970 Thinner is for temperatures above 35° C or when refinishing large surfaces IC-9688/IC-9788/IC-9888 (2:1) Hardeners are also available for IC-9902 Clear.			
	<b>Spray Viscosity</b>	14 to 16 seconds DIN 4 cup at 25 C			
	<b>Potlife</b>	3-4 hours at 25°C			
	<b>Sprayguns</b>	HVLV gravity-feed spraygun 1.2 – 1.3mm 1.5 – 2.0 bar 10 –15 cm Compliant gravity-feed spraygun 1.3 – 1.6mm 3.0 – 4.0 bar 15 – 20 cm			
	<b>Application</b>	Number of spraycoats: 1 half wet + 1 wet coat Flash-off: 8 – 10 mins Film thickness: 50 – 60 µm			
	<b>Drying</b>	Drying 25°C 60°C Dust free after 20 mins – Ready for assembly after 6 hours 30 mins Ready for polish after 7.5-9 hours 70 mins			
	<b>IR Drying</b>	IR drying after dust free Step 1 - short wave: 5 mins at a 80 cm distance Step 2 - medium wave: 20 mins at a 80 cm distance			
<b>Further Treatment</b>		Polish after specified drying times and cooling.			

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at [www.wonder-global.com](http://www.wonder-global.com) or directly from your supplier.